

Extensive F & B Solution package

Maximize utilization, digitalize records, and simplify compliance

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WISE-iFactory



Management Dashboard



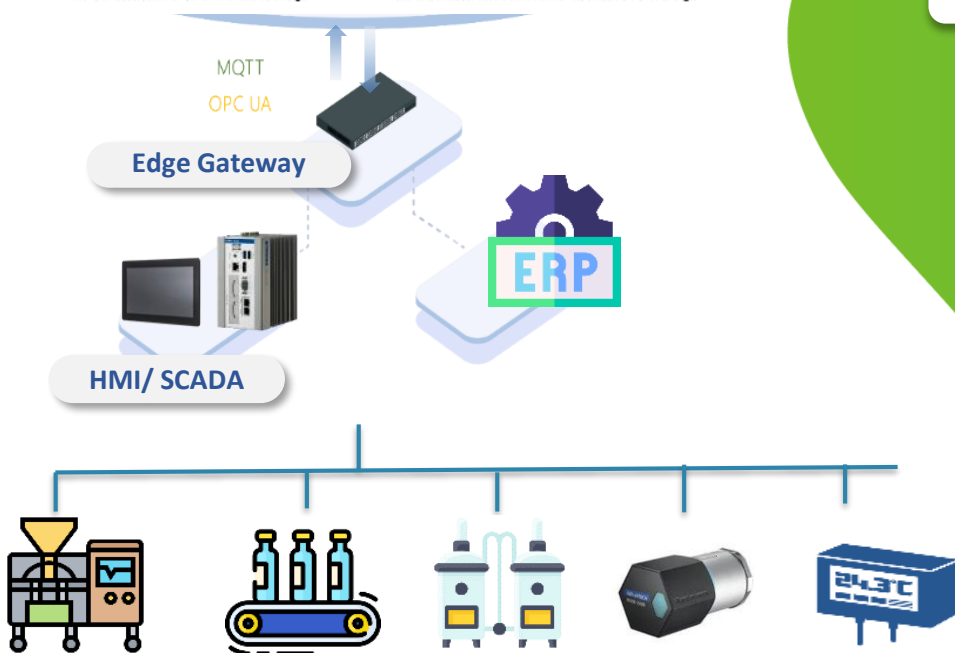
Q & P efficiency monitoring

Compliance Monitoring



Product traceability

Production Sustainability



WISE-iFactory Extensive F & B Solution package



Traceability

Production transparency



Examination

Supply Chain Authorization



23%

Equipment efficiency

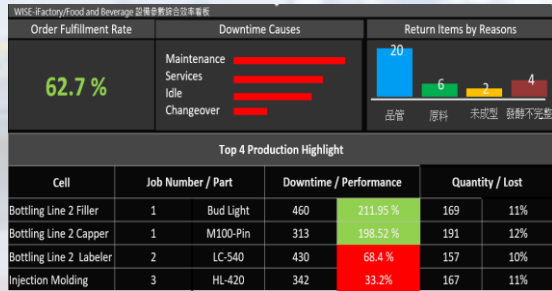


18%

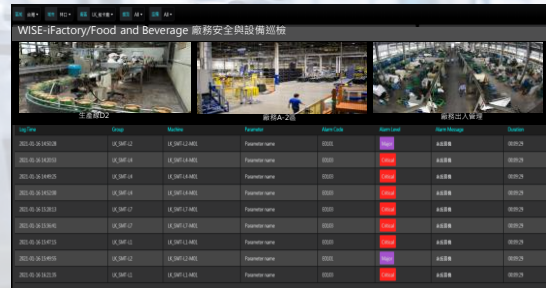
Energy Efficiency

- ✓ Comprehensively establish product history and process indicators to achieve process transparency.
- ✓ Monitoring parameters in vital processes, preventing food quality loss through the alarm of abnormal value.
- ✓ To real-time monitoring of operator compliance and safety indicators to improve production safety.
- ✓ The real-time production dashboard delivers production capacity and order delivery status for flexibly mobilizing work orders.

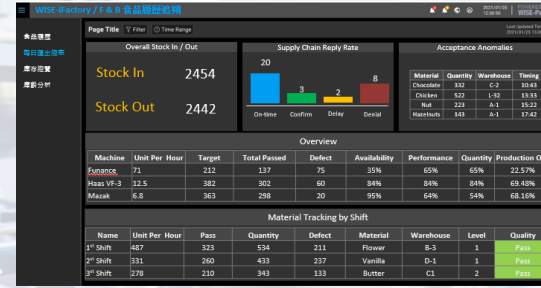
Advanced F & B Manufacturing – Making data-driven decisions



Q & E efficiency Monitoring



Compliance Monitoring



Product traceability



Production Sustainability



OEE



SPC



DataFabric



Inspection



FMS

Extensive Food and Beverage Solution package



Filling



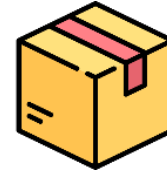
Steaming



Filtering



Sealing



Packaging



Inspection



Shipping

Quality and Equipment Efficiency

iFactory

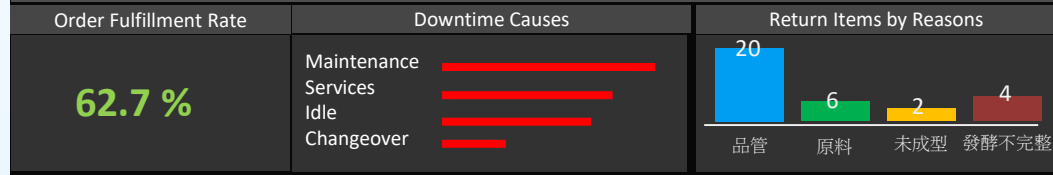
OEE



Overview of equipment availability

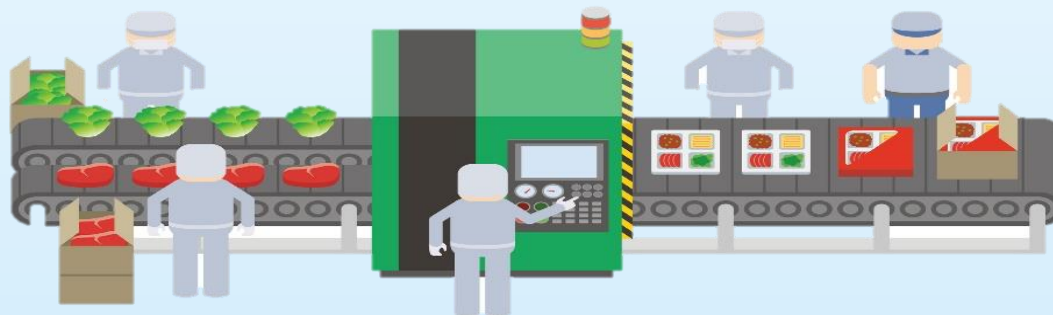
To display two pieces of vital information, quality and performance, on the shop floor for optimizing the manufacturing process.

WISE-iFactory/Food and Beverage 設備參數綜合效率看板



Top 4 Production Highlight

Cell	Job Number / Part		Downtime / Performance		Quantity / Lost	
Bottling Line 2 Filler	1	Bud Light	460	211.95 %	169	11%
Bottling Line 2 Copper	1	M100-Pin	313	198.52 %	191	12%
Bottling Line 2 Labeler	2	LC-540	430	68.4 %	157	10%
Injection Molding	3	HL-420	342	33.2%	167	11%



SPC

iFactory



Ca Cp Cpk Chart

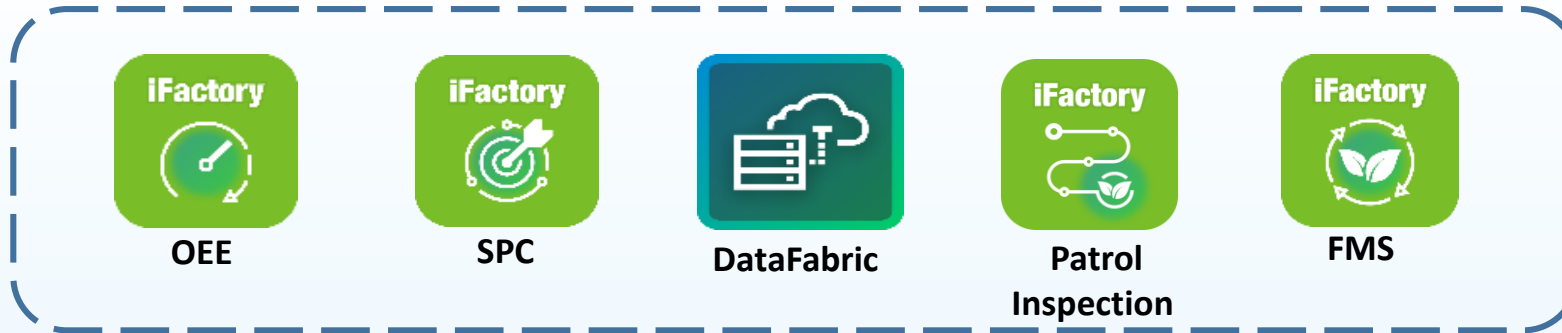


Quality Analysis



Distribution Frequency

Extensive F & B Solution Package Introduction



Q & P efficiency
Monitoring



Compliance
Monitoring



Product
Traceability



Production
Sustainability

- ✓ Quality control
- ✓ Equipment efficiency
- ✓ Order fulfillment rate

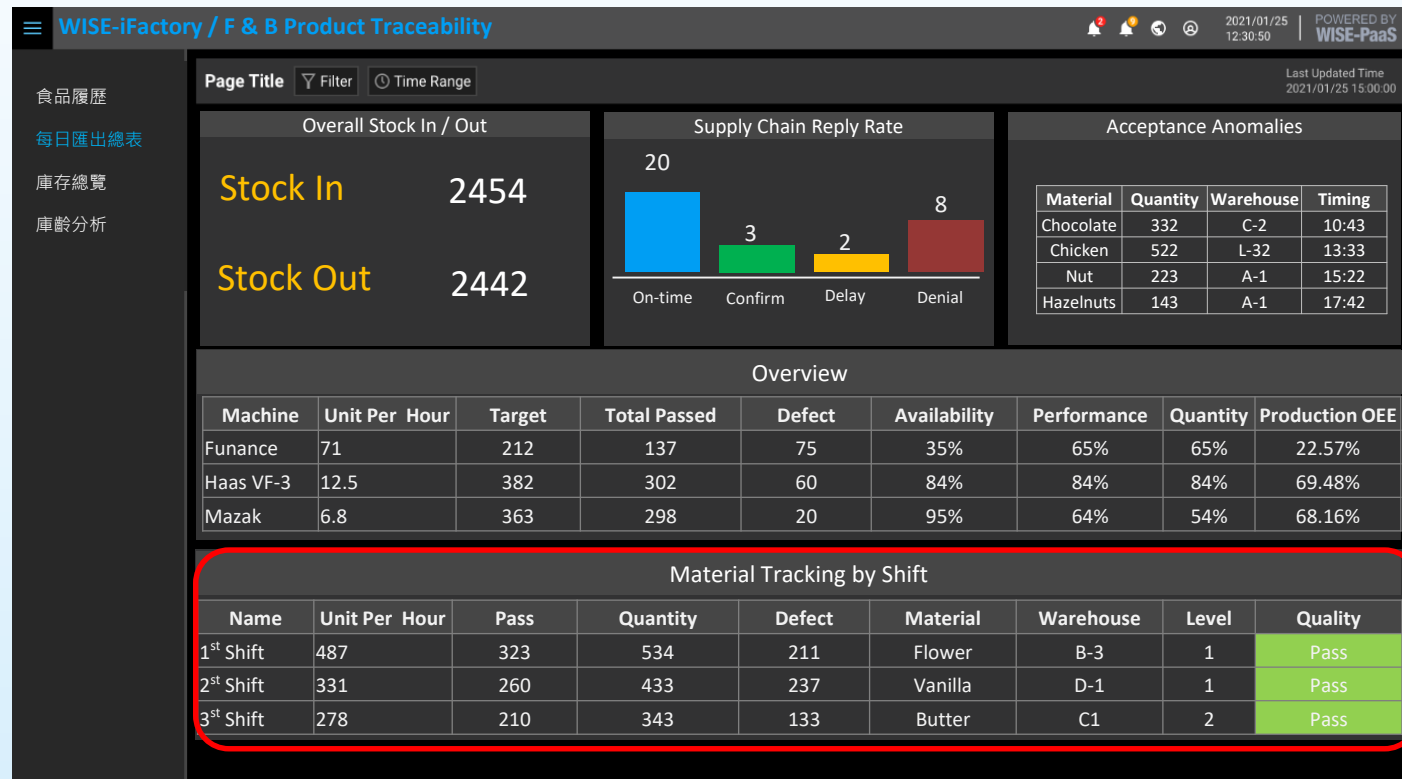
- ✓ Compliance control
- ✓ Forbidden area
- ✓ Sanitary inspection

- ✓ Material control
- ✓ Process tracking
- ✓ Report management

- ✓ Energy monitoring
- ✓ Carbon Monitoring
- ✓ Safety control

Product Traceability Monitoring

Integrating the existing ERP and MES system in the plant and mapping with the material data, empowered the system to generate the product traceability report automatically. The daily report on the performance of the safety supervision board also assists the production manager to locate the problem as soon as the ingestion crisis occurs and solve other threats that are hidden in the supply chain.



Energy and Carbon Usage Monitoring

The sustainability dashboard assists facility managers to monitor the usage of oil, gas, water, and electricity. And improve the energy and carbon usage efficiency with multiple KPI reports.

- ✓ The energy-saving performance overview is mainly based on **the actual monthly power saving and the planned power saving rate.**
- ✓ Analyze the planned energy consumption of the factory, and rank each sub-item exceeding the standard to clarify the **Top 3 priorities for each energy consumption in a specific area.**

		Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Summary
Total	Past Consumption(kWh)	270,120	212,160	295,200	286,320	340,071	302,914	298,779	317,386	298,779	298,779	298,779	297,731	3,853,876
	Current Consumption(kWh)	278,829	225,961	302,914	298,779	317,386	298,779	298,779	298,779	298,779	298,779	298,779	-	1,795,585
	Planned Saving Rate	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%
	Actual Saving Rate	3.2%	6.5%	2.6%	4.4%	-6.7%	-0.1%	-	-	-	-	-	-	1.1%
HVAC	Past Consumption(kWh)	70,231	55,162	76,752	70,231	83,000	83,000	83,000	83,000	83,000	83,000	83,000	83,000	740,239
	Current Consumption(kWh)	16,558	13,605	19,162	19,180	16,897	17,829	20,040	-	-	-	-	-	103,230
	Planned Saving Rate	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%	-5.0%
	Actual Saving Rate	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%	-76.4%
HVAC Chiller	Past Consumption(kWh)	27,012												
	Area	用電(kWh)	目標	警報次數	用電(kWh)	目標	警報次數	用電(kWh)	目標	警報次數	用電(kWh)	目標	警報次數	
	M棟1F	82.49	94	0	3,200.26	2,318	0	15	121	0				
	M棟2F	1,458	803	0	1,448	913	0	0	101	0				
	M棟3F	340	119	0	991	344	0	0	1	0				
M棟4F	1,681	785	0	2,263	1,169	0	0	-	-					

Case Study - Butter Production Line



OEE



Andon



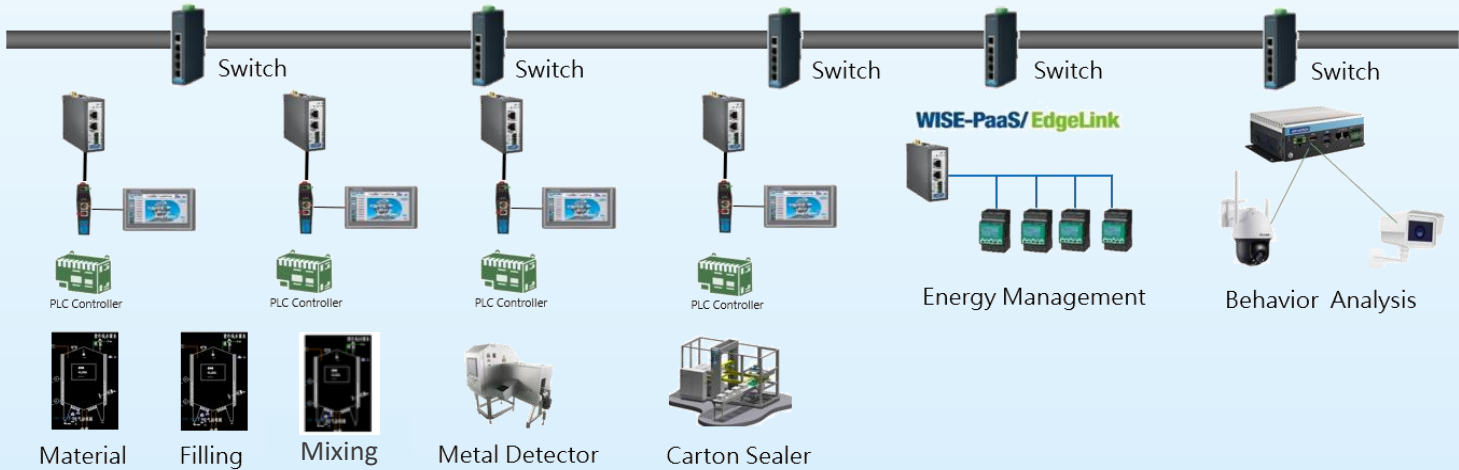
FMS



Patrol Inspection



IFS-51A.Suite



✓ Product History and Traceability

Combine equipment parameters and ERP data to generate product batch records and link product production process and parameter records. Create a complete product production resume.

✓ Operator Compliance Management

Set up a camera at the handwashing station to ensure operators follow the SOP to complete the cleaning operation before entering the production line.

✓ Equipment Efficiency Tracing

Collecting parameters in processes supports production management I to track the order compliance rate and equipment production efficiency and planning production schedules more efficiently.

✓ Energy Monitoring

Regularly captures data to reduce the time cost and resource waste of manual records. And through the Kanban analysis of energy utilization, find out the monsters that eat electricity and make improvements.



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